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Sir:

Transmitted herewith for filing is the patent application of

Inventor: ZVI NITZANFor: FLEXIBLE THIN LAYER OPEN ELECTROCHEMICAL CELL

Enclosed are:

- ☒ 3 sheets of drawings.
- ☐ An assignment of the invention to BARUCH LEVANON was filed in the parent case
- ☐ A certified copy of a _____ application.
- ☐ An associate power of attorney.
- ☒ A verified statement to establish small entity status under 37 CFR 1.9 and 37 CFR 1.27.
- ☐ Other - _____

The filing fee has been calculated as shown below:

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	\$ 385
10x11=	\$ 110
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Respectfully,


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APPLICATION FOR PATENT

Inventors: Zvi Nitzan

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Title: FLEXIBLE THIN LAYER OPEN ELECTROCHEMICAL CELL

10 This is a continuation of U.S. Pat. application No. 08/575,190, filed December 20, 1995.

FIELD AND BACKGROUND OF THE INVENTION

15 The present invention relates to electrochemical cells which are used as battery power sources by converting chemical energy to electrical energy. More particularly, the present invention relates to a primary or rechargeable electrochemical cell to be used as a regular or rechargeable battery which accomplishes the conversion of chemical energy to electrical energy using a wet
20 (e.g., liquid state) electrolyte, yet maintain a flexible thin layer and open configuration.

The ever-growing development of miniaturized and portable electrically powered devices of compact design such as for example cellular phones, voice recording and playing devices, watches, motion and still cameras, liquid crystal
25 displays, electronic calculators, IC cards, temperature sensors, hearing aids, pressure sensitive buzzers, etc., generates an ever-growing need of compact thin layer batteries for their operation. Therefore, there is a need for reliable thin layer electrochemical cells to be used as batteries.

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Batteries can be broadly classified into two categories in which the batteries of the first category include wet electrolytes (i.e., liquid state batteries), whereas batteries of the second category include solid state electrolyte. Although solid state batteries have an inherent advantage, they do not dry out and do not leak, they suffer major disadvantages when compared with liquid state batteries since, due to limited diffusion rates of ions through a solid, their operation is temperature dependent to a much larger extent, and many operate well only under elevated temperatures; and, the limited diffusion rates thus described, characterize solid state batteries with low ratio of electrical energy generated vs. their potential chemical energy. Liquid state thin layer batteries typically include a positive and negative active insoluble material layer put together with a separator interposed therebetween, which separator is soaked with a liquid electrolyte solution, thus functioning as an electrolytic liquid layer. Such batteries, an example of which is disclosed for example in U.S. Pat. No. 4,623,598 to Waki et al., and in Japanese Pat. No. JP 61-55866 to Fuminobu et al., have to be sealed within a sheathing film to prevent liquid evaporation, and are therefore closed electrochemical cells. Being closed cells, these batteries tend to swell upon storage due to evolution of gases which is a fatal problem in thin layer batteries having no mechanical support, the pressure imposed by the accumulated gases leads to layer separation, thus turning the battery inoperative. Means to overcome this problem include (1) the use of a polymer increased viscosity agent, such as hydroxyethylcellulose, applied to adhere (i.e., glue) the battery layers together, thus to overcome the inherent problem of such batteries imposed by lack of solid support; and, (2) addition of mercury to prevent the formation of gases, especially hydrogen. However, the polymer is limited in its effectiveness and the mercury is environmental hazardous.

A way to solve the above described limitation was disclosed in U.S. Pat. No. 3,901,732 to Kis et al. in which a gas-permeable electrolyte-impermeable polymeric material which allows venting of undesirable gases formed within the

battery while preventing any electrolyte loss from the battery is used as a sheathing film to enclose the battery cell.

However, a more direct and efficient way to avoid undesired gas accumulation in liquid state thin layer batteries would be to provide these batteries as open cells for facilitated release of gases, while at the same time to provide means to avoid liquid evaporation and drying out of the battery.

There is thus a widely recognized need for, and it would be highly advantageous to have, a flexible thin layer open electrochemical cell devoid of both accumulation of gases and liquid evaporation limitations.

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SUMMARY OF THE INVENTION

According to the present invention there is provided a flexible thin layer open liquid state electrochemical cell which can be used as a primary or rechargeable power supply for various miniaturized and portable electrically powered devices of compact design. There is further provided a method of manufacturing such a cell. The flexible thin layer open electrochemical cell of the present invention includes a wet electrolyte, yet maintains a flexible, thin and open configuration, thus devoid of accumulation of gases upon storage.

According to further features in preferred embodiments of the invention described below, the cell comprising a first layer of insoluble negative pole, a second layer of insoluble positive pole and a third layer of aqueous electrolyte, the third layer being disposed between the first and second layers and including: (a) a deliquescent material for keeping the open cell wet at all times; (b) an electroactive soluble material for obtaining required ionic conductivity; and, (c) a watersoluble polymer for obtaining a required viscosity for adhering the first and second layers to the first layer.

According to still further features in the described preferred embodiments the electrolyte layer is engaged by a porous substance.

According to still further features in the described preferred embodiments
5 the first layer of insoluble positive pole includes manganese-dioxide powder and
the second layer of insoluble negative pole includes zinc powder.

According to still further features in the described preferred embodiments the first layer of insoluble negative pole includes silver-oxide powder and the second layer of insoluble positive pole includes zinc powder and the electroactive
15 soluble material is potassium-hydroxide.

20 According to still further features in the described preferred embodiments the first layer of insoluble negative pole includes iron powder and the second layer of insoluble positive pole includes nickel-oxide powder and the electroactive soluble material is potassium-hydroxide.

According to still further features in the described preferred embodiments the deliquescent material and the electroactive soluble material are the same

material and are selected from the group consisting of zinc-chloride, zinc-bromide, zinc-fluoride and potassium-hydroxide.

According to still further features in the described preferred embodiments the deliquescent material is selected from the group consisting of calcium-chloride, calcium-bromide, potassium-biphosphate and potassium-acetate.

According to still further features in the described preferred embodiments the watersoluble polymer is selected from the group consisting of polyvinylalcohol, poliacrylamide, polyacrylic acid, polyvinylpyrrolidone, polyethylenoxide, agar, agarose, starch, hydroxyethylcellulose and combinations and copolymers thereof.

According to still further features in the described preferred embodiments the watersoluble polymer and the deliquescent material are the same material and are selected from the group consisting of dextrane, dextranesulfate and combinations and copolymers thereof.

According to still further features in the described preferred embodiments the cell further comprising terminals, each of the terminals being in electrical contact with one of the first and second pole layers.

According to still further features in the described preferred embodiments the terminal are made of graphite or a metal.

According to still further features in the described preferred embodiments the metal is selected from the group consisting of iron, nickel, titanium, copper, stainless steel and mixtures thereof, and the terminals are applied to the cell by a suitable printing technology such as, but not limited to, silk print, offset print, jet printing, lamination, materials evaporation or powder dispersion.

According to still further features in the described preferred embodiments the cell further comprising at least one conductive layer improving the electronic conductivity of at least one of the first and second pole layers.

According to still further features in the described preferred embodiments the conductive layer is selected from the group consisting of a graphite paper and carbon cloth.

According to still further features in the described preferred embodiments
5 the cell further comprising an external layer selected from the group consisting of an adhesive backing layer, a lamina protective layer and a combination of adhesive backing layer and a lamina protective layer.

According to still further features in the described preferred embodiments provided is an electrical power supply comprising at least two cells featured as
10 above, the cells are connected in a head to tail orientation in a bipolar-connection.

According to still further features in the described preferred embodiments the connection is by an adhesive selected from the group consisting of a conductive double sided adhesive tape and a conductive glue layer.

According to still further features in the described preferred embodiments
15 the conductive double sided adhesive tape and the conductive glue layer are applied by a printing technology.

According to still further features in the described preferred embodiments the cell comprising a first layer of insoluble negative pole, a second layer of insoluble positive pole and a third layer of aqueous electrolyte, the third layer
20 being disposed between the first and second layers and including: (a) a watersoluble polymer for obtaining a required viscosity for adhering the first and second layers to the third layers and for obtaining a required hygroscopicity for keeping the open cell wet at all times; and (b) an electroactive soluble material for obtaining a required ionic conductivity.

25 According to still further features in the described preferred embodiments the method of making a flexible thin layer open liquid state electrochemical cell comprising the steps of (a) wetting a porous substance having a first side and a second side with an aqueous solution containing a deliquescent material, an electroactive soluble material and a watersoluble polymer; (b) applying onto the

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first side a layer of negative pole; and (c) applying onto the second side a layer of positive pole.

According to still further features in the described preferred embodiments the wetting is by a dipping or printing technologies.

According to still further features in the described preferred embodiments the layers of negative and positive poles include active insoluble powder materials mixed with the deliquescent material, electroactive soluble material and watersoluble polymer, the application of the layers of negative and positive poles is by a printing technology.

The present invention successfully addresses the shortcomings of the presently known configurations by providing a flexible thin layer open electrochemical cell which does not accumulate gases upon storage, yet it is maintained wet and intact by the use of a deliquescent material for keeping it wet at all times and a watersoluble polymer for obtaining the required viscosity for adhering the pole layers to the aqueous electrolyte layer. Further qualities of the cell include having no outer rigid casting therefore it is thin light and flexible and may be manufactured in any size, shape, color and applied patterns, hence it is suitable for a variety of applications; cost effectiveness; made of environmental and human friendly materials; and, self sticking via an adhesive backing.

BRIEF DESCRIPTION OF THE DRAWINGS

The invention herein described, by way of example only, with reference to the accompanying drawings, wherein:

FIG. 1 is a perspective view of a basic configuration of a flexible thin layer open electrochemical cell according to the teachings of the present invention;

FIG. 2 is a perspective view of another possible configuration of a flexible thin layer open electrochemical cell;

FIGs. 3a and 3b are perspective views of two possible configurations of power supplies formed by a a bi-polar connection of two cells of Figure 1 and Figure 2, respectively, to additively increase the electrical energy obtained of thus formed electrical power supplies; and

FIG. 4 is a graph presenting the voltage of a flexible thin layer open electrochemical cell according to the present invention, as measured by a voltmeter, as function of time, under room conditions.

10 DESCRIPTION OF THE PREFERRED EMBODIMENTS

The present invention is of a flexible thin layer open electrochemical cell which can be used as a primary or rechargeable power supply for various miniaturized and portable electrically powered devices of compact design. The flexible thin layer open electrochemical cell of the present invention includes a wet
15 electrolyte, yet maintains a flexible, thin and open configuration, thus devoid of accumulation of gases upon storage.

The principles and operation of a flexible thin layer open electrochemical cell according to the present invention may be better understood with reference to the drawings and accompanying descriptions.

20 Referring now to the drawings, Figure 1 illustrates a basic configuration of the flexible thin layer open electrochemical cell of the present invention, generally designated **10**. Cell **10** includes three layers as follows. A first layer of insoluble negative pole **14**, a second layer of insoluble positive pole **16** and a third layer of aqueous electrolyte **12**. As used in this document, on discharged negative pole is
25 where an oxidation occurs, whereas the positive pole is where reduction occurs. The aqueous electrolyte layer **12** includes a deliquescent (i.e., hygroscopic) material for keeping open cell **10** wet at all times; an electroactive soluble material for obtaining the required ionic conductivity; and a watersoluble polymer for obtaining the required viscosity for adhering pole layers **14** and **16** to aqueous

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electrolyte layer 12. Following is a more detailed description of each of layers 14, 16 and 12 and their role in open cell 10 operation.

The aqueous electrolyte layer 12 typically includes a porous insoluble substance, such as but not limited to, filter paper, plastic membrane, cellulose membrane, cloth, etc., the porous substance is wetted by an aqueous solution including three components: a deliquescent material; an electroactive soluble material; and a watersoluble polymer.

The deliquescent material by being hygroscopic maintains cell 10 moisturized at all times. The level of moisture within open cell 10 may vary depending on deliquescent material selection, its concentration and air humidity. Suitable deliquescent materials include, but are not limited to, calcium-chloride, calcium-bromide, potassium-biphosphate, potassium-acetate and combinations thereof.

The electroactive soluble material is selected in accordance with the materials of which the negative and positive pole layers are made. A list of frequently used electroactive soluble materials suitable for the present invention includes for example zinc-chloride, zinc-bromide and zinc-fluoride for various primary cells and potassium-hydroxide and sulfuric-acid for rechargeable cells.

The watersoluble polymer is employed as an adhesive agent to adhere (i.e., glue) pole layers 14 and 16 to the aqueous electrolyte layer 12. Many types of polymers are suitable ones, such as for example polyvinylalcohol, polyacrylamide, polyacrylic acid, polyvinylpyrrolidone, polyethylenoxide, agar, agarose, starch, hydroxyethylcellulose and combinations and copolymers thereof.

Each of negative and positive pole layers 14 and 16 includes a mix of a suitable (negative or positive, respectively) active insoluble powder material with an aqueous solution similar to the solution described hereinabove, including a deliquescent material; an electroactive soluble material; and a watersoluble polymer.

It is clear to those with skills in the art that while the electroactive soluble material should not change, the deliquescent material and the watersoluble polymer may be selected otherwise in the later solution, in other words, the electroactive soluble material should be kept the same in all three layers **12**, **14** and **16**, whereas the deliquescent material and the watersoluble polymer may be varied between layers according to the specific application.

Appropriate selection of active insoluble powder materials for the negative **14** and positive **16** pole layers with a matching electroactive soluble material, as exemplified hereinbelow in the Examples, provides flexible thin layer cell **10** which can be used as a power supply (i.e., a battery), which cell **10** is open and therefore does not accumulate gases upon storage, yet the hygroscopicity of the deliquescent material ensures that cell **10** is kept wet at all times although open. Suitable pairs of materials to be used in negative **14** and positive **16** poles include, but are not limited to, manganese-dioxide/zinc; silver-oxide/zinc; cadmium/nickel-oxide; and iron/nickel-oxide (the manganese-dioxide and the silver-oxide are optionally mixed with a conductive carbon powder as known in the art).

It is clear to those with skills in the art that a single material may function both as a deliquescent material and as the electroactive soluble material. Such a material should however acquire suitable electroactive and hygroscopic characteristics. Suitable materials of this type include, but are not limited to, zinc-chloride and zinc-bromide.

It is further clear to those with skills in the art that a single material may function as a deliquescent material and as a watersoluble polymer. Such a material should however acquire suitable hygroscopic and adhesiveness characteristics. Suitable materials of this type include, but are not limited to, dextrane, dextranesulfate and combinations and copolymers thereof.

The three layers **12**, **14** and **16**, presented in Figure 1 and described hereinabove may be manufactured thin and are flexible, therefore cell **10** is flexible and as thin as 0.5-1.5 mm or less. It is presently preferred and will be further

detailed below that cell **10** will be manufactured by a suitable printing technology. Suitable printing technologies include, but are not limited to, silk print, offset print, jet printing, lamination, materials evaporation and powder dispersion.

Another possible configuration is shown in Figure 2 illustrating a cell, generally assigned **20**. As cell **10**, cell **20** also includes layers **12**, **14** and **16** (stripped region) forming a basic cell. Cell **20** further includes additional one or two conductive layers **22** and **24**, to improve the electronic conductivity of negative **14** and/or positive **16** pole layers. Suitable conductive layers are graphite paper, carbon cloth, etc. Cell **20** also includes negative **26** and positive **28** terminals, which terminals **26** and **28** are in electrical contact with either the corresponding pole layer **14** and **16**, respectively, or with the corresponding conductive layer **22** and **24**, respectively, or both. Terminals **26** and **28** are made of any suitable materials such as, but not limited to, graphite or metals such as iron, nickel, titanium, copper, stainless steel and mixtures thereof, and are preferably applied to cell **20** by a suitable printing technology such as the ones listed above. Terminals **26** and **28** are used to electrically connect cell **20** to a load such as an electrically powered device. Terminals **26** and **28** may be located in any desired location of cell **20**, may acquire any suitable shape and size and, depending on the specific application, terminals **26** and **28** may protrude from the surface of cell **20**. Cell **20** may further include at least one externally located adhesive backing **29**, to enable attaching cell **20** to various surfaces, and/or at least one externally located lamina protective layer **30** to physically protect all other layers.

Yet another configuration is shown in Figures 3a-b. Two or more cells **10**, as shown in Figure 3a, or cells **20**, as shown in Figure 3b, may be electrically connected by a bi-polar connection to additively increase the electrical energy obtained of thus formed electrical power supplies **40** and **50**, respectively. For this purpose two or more cells are adhered to one another in a head to tail orientation, as indicated in Figures 3a-b by layers **22**, **14**, **12**, **16** and **24** arrangement, by a

conductive double sided adhesive tape, or a conductive glue layer 42 applied for example by a suitable printing technology, enabling passage of electrons between adjacent cells. It is clear that electrical power supplies 40 and/or 50 may further include externally located adhesive backing(s) similar to surface 29 of Figure 2 and/or externally located lamina protective layer(s), similar to layer 30 of Figure 2. It is further clear that electrical power supplies 40 and 50 may include a negative and a positive terminal similar to terminals 26 and 28, respectively, of Figure 2.

The present invention further includes a method of making a flexible thin layer open liquid state electrochemical cells similar to the cells described above, the method includes the steps of (a) wetting a porous substance an aqueous solution containing a deliquescent material, an electroactive soluble material and a watersoluble polymer; wetting may be achieved by either dipping or printing technologies; (b) applying onto one side of the porous substance a negative pole layer; and, (c) applying onto the second side of the porous substance a positive pole layer. The negative and positive pole layers include active insoluble powder substances mixed with the deliquescent material, electroactive soluble material and watersoluble polymer preferably of the same types as under (a), and are preferably applied using a suitable printing technology selected for example from the ones listed above.

The method may further include adding to the cell additional layers and parts, such as but not limited to, externally located adhesive backing(s) and/or lamina protective layer(s), and negative and a positive terminals. Yet, the method may further include bi-polar joining of two or more cells, for example with a conductive double sided adhesive tape or a conductive glue layer applied for example by a suitable printing technology, to form a power supply with an increased power (e.g., substantially doubled, tripled, etc.). According to the present invention such bi-polar joining may be performed by joining together in a head to tail orientation two or more premanufactured cells, or alternatively, directly manufacturing two or more cells thus oriented, by applying suitable layer

one after the other, preferably using a suitable printing technology as described above.

The flexible thin layer open electrochemical cell of the present invention has a major advantage over prior art thin layer cells. Since it is an open cell it does not accumulate gases upon storage, yet it is maintained wet and intact by the use of a deliquescent material for keeping it wet at all times and a watersoluble polymer for obtaining the required viscosity for adhering the pole layers to the aqueous electrolyte layer.

The flexible thin layer open electrochemical cell of the present invention has other qualities as follows. First, it has no outer rigid casting therefore it is thin light and flexible and may be manufactured in any size, shape, color and applied patterns, hence it is suitable for a variety of applications. Second, by using a suitable printing technology for its manufacturing its cost is reduced and therefore it may be disposed after use partly since large sheets can be produced and cut to any desired size following printing and partly since this technology is inherently cost effective. Third, it is preferably made of environmental and human friendly materials (it preferably contains no mercury or heavy metals). And finally, it may be manufactured self sticking via an adhesive backing.

Reference is now made to the following examples, which together with the above descriptions, illustrate the invention.

EXAMPLE 1

A solution containing 120 mg of polyvinylalcohol (an aqueous soluble polymer) and 1680 mg of zinc-chloride (a deliquescent material and an electroactive soluble material) in 1.2 ml of water was prepared. This solution had a glue like viscous appearance. A 4.5 cm x 7 cm strip of a filter paper was thoroughly wetted with this solution by a printing or dipping technologies. A

mixture of 300 mg zinc powder with the above solution was prepared and was printed on one side of the paper strip serving as the negative pole layer. On the other side printed was a mixture of 250 mg manganese-dioxide and 50 mg of a conductive carbon powder, together with the above solution, serving as the positive pole layer. When electrical contacts were made with both sides and were connected over a load an electrical current was measured. A current of 12 microampers per cm^2 at a voltage of $1.7 \div 1.2$ volts was easily maintained for five days continuously under room conditions.

EXAMPLE 2

An open cell was prepared as described under Example 1 above and was connected to a voltmeter. As shown in Figure 4, measurement of the voltage produced by the cell under room conditions revealed a pronounced voltage of $1.7 \div 1.2$ sustained for nine successive days.

EXAMPLE 3

A saturated potassium-hydroxide solution is prepared and brought to the viscosity of a glue by mixing with a water soluble polymer. A porous substance (e.g., a filter paper) is thoroughly wetted with this solution and a mixture of the solution with nickel-oxide powder is pasted on one side of the porous substance to form a positive pole layer and, a similar mixture with cadmium powder is pasted on the other side of the porous substance to form a negative pole layer. By connecting a voltmeter to the two sides a voltage of 1.2 volts is measured and a high current is measured when the two layers are contacted over a load. The cell does not dry out in the open and can be recharged if so desired.

EXAMPLE 4

The same potassium-hydroxide solution as in Example 3 is prepared and a porous substance is wetted with it. A mixture of the solution with zinc powder is
5 pasted on one side of the porous substance to form a negative pole layer and a similar mixture with silver-oxide powder containing some carbon powder if so desired is pasted on the other side of the porous substance to form a positive pole layer. By connecting a voltmeter to the two sides a voltage of 1.2 volts is measured and appreciable current is measured when the two layers are contacted
10 over a load. The cell does not dry out in the open and can be recharged if so desired.

EXAMPLE 5

15 The same potassium-hydroxide solution as in Example 3 is prepared and a porous substance is wetted with it. A mixture of the solution with zinc powder is pasted on one side of the porous substance to form a negative pole layer and a similar mixture with manganese-dioxide powder containing some carbon powder if so desired is pasted on the other side of the porous substance to form a positive
20 pole layer. By connecting a voltmeter to the two sides a voltage of 1.5 volts is measured and appreciable current is measured when the two layers are contacted over a load. The cell does not dry out in the open. Recharging thus formed cell may be troublesome.

EXAMPLE 6

25 The same potassium-hydroxide solution as in Example 3 is prepared and a porous substance is wetted with it. A mixture of the solution with nickel-oxide powder is pasted on one side of the porous substance to form a positive pole layer

and a similar mixture with iron powder is pasted on the other side of the porous substance to form a negative pole layer. By connecting a voltmeter to the two sides a voltage of 0.9 volts is measured and a current can be measured when the two layers are contacted over a load. The cell does not dry out in the open and
5 some recharged is possible if so desired.

EXAMPLE 7

A 30% sulfuric acid solution is prepared and brought to the viscosity of a
10 glue by mixing with a water soluble polymer. A porous substance (e.g., a filter paper) is thoroughly wetted with this solution and a mixture of the solution with lead-oxide is pasted on both sides of the porous substance. Both sides are connected to a power supply and a voltage higher than 2 volts is applied by which the cell is charged. Charge and discharge cycles can be repeated without the cell
15 drying out in the open.

While the invention has been described with respect to a limited number of embodiments, it will be appreciated that many variations, modifications and other applications of the invention may be made.

WHAT IS CLAIMED IS:

1. A flexible thin layer open liquid state electrochemical cell comprising a first layer of insoluble negative pole, a second layer of insoluble positive pole and a third layer of aqueous electrolyte, said third layer being disposed between said first and second layers and including:

- (a) a deliquescent material for keeping the open cell wet at all times;
- (b) an electroactive soluble material for obtaining required ionic conductivity; and
- (c) a watersoluble polymer for obtaining a required viscosity for adhering said first and second layers to said first layer.

2. A cell as in claim 1, wherein said first layer of insoluble positive pole includes manganese-dioxide powder and said second layer of insoluble negative pole includes zinc powder.

3. A cell as in claim 2, wherein said electroactive soluble material is selected from the group consisting of zinc-chloride, zinc-bromide, zinc-fluoride and potassium-hydroxide.

4. A cell as in claim 1, wherein said first layer of insoluble negative pole includes silver-oxide powder and said second layer of insoluble positive pole includes zinc powder.

5. A cell as in claim 4, wherein said electroactive soluble material is potassium-hydroxide.

6. A cell as in claim 1, wherein said first layer of insoluble negative pole includes cadmium powder and said second layer of insoluble positive pole includes nickel-oxide powder.

7. A cell as in claim 6, wherein said electroactive soluble material is potassium-hydroxide.

8. A cell as in claim 1, wherein said first layer of insoluble negative pole includes iron powder and said second layer of insoluble positive pole includes nickel-oxide powder.

9. A cell as in claim 8, wherein said electroactive soluble material is potassium-hydroxide.

10. A cell as in claim 1, wherein said first layer of insoluble negative pole and said second layer of insoluble positive pole include lead-oxide powder, the cell is charged by voltage applied to said poles.

11. A cell as in claim 10, wherein said electroactive soluble material is sulfuric-acid.

12. A cell as in claim 1, wherein said deliquescent material and said electroactive soluble material are the same material.

13. A cell as in claim 12, wherein said same material is selected from the group consisting of zinc-chloride, zinc-bromide, zinc-fluoride and potassium-hydroxide.

14. A cell as in claim 1, wherein said deliquescent material is selected from the group consisting of calcium-chloride, calcium-bromide, potassium-biphosphate and potassium-acetate.

15. A cell as in claim 1, wherein said watersoluble polymer is selected from the group consisting of polyvinylalcohol, poliacrylamide, polyacrylic acid, polyvinylpyrrolidone, polyethylenoxide, agar, agarose, starch, hydroxyethylcellulose and combinations and copolymers thereof.

16. A cell as in claim 1, wherein said watersoluble polymer and said deliquescent material are the same material.

17. A cell as in claim 1, wherein said same material is selected from the group consisting of dextrane, dextranesulfate and combinations and copolymers thereof.

18. A cell as in claim 1, further comprising terminals, each of said terminals being in electrical contact with one of said first and second pole layers.

19. A cell as in claim 18, wherein said terminal are made of graphite.

20. A cell as in claim 1, further comprising at least one conductive layer improving the electronic conductivity of at least one of said first and second pole layers.

21. A cell as in claim 20, wherein said conductive layer is selected from the group consisting of a graphite paper and carbon cloth.

22. A cell as in claim 1, further comprising an external layer selected from the group consisting of an adhesive backing layer, a lamina protective layer and a combination of adhesive backing layer and a lamina protective layer.

23. An electrical power supply comprising two cells as in claim 1 being connected in a head to tail orientation in a bipolar-connection.

24. An electrical power supply as in claim 23, wherein said connection is by an adhesive selected from the group consisting of a conductive double sided adhesive tape and a conductive glue layer.

25. An electrical power supply as in claim 24, wherein said conductive double sided adhesive tape and said conductive glue layer are applied by a printing technology.

26. A method of making a flexible thin layer open liquid state electrochemical cell comprising the steps of:

- (a) wetting a porous substance having a first side and a second side with an aqueous solution containing a deliquescent material, an electroactive soluble material and a watersoluble polymer;
- (b) applying onto said first side a layer of negative pole; and
- (c) applying onto said second side a layer of positive pole.

27. A method as in claim 26, wherein said wetting is by a dipping technology.

28. A method as in claim 26, wherein said wetting is by a printing technology.

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29. A method as in claim 26, wherein said layers of negative and positive poles include active insoluble powder materials mixed with said deliquescent material, electroactive soluble material and watersoluble polymer.

30. A method as in claim 26, wherein said application of said layers of negative and positive poles is by a printing technology.

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ABSTRACT OF THE DISCLOSURE

A flexible thin layer open liquid state electrochemical cell which can be used as a primary or rechargeable power supply for various miniaturized and portable electrically powered devices of compact design. The cell includes a wet electrolyte, yet maintains a flexible, thin and open configuration, thus devoid of accumulation of gases upon storage. The cell comprising a first layer of insoluble negative pole, a second layer of insoluble positive pole and a third layer of aqueous electrolyte, the third layer being disposed between the first and second layers and including a deliquescent material for keeping the open cell wet at all times; an electroactive soluble material for obtaining required ionic conductivity; and, a watersoluble polymer for obtaining a required viscosity for adhering the first and second layers to the first layer. The electrochemical cell of the present invention is preferably produced using a suitable printing technology.

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FIG. 1

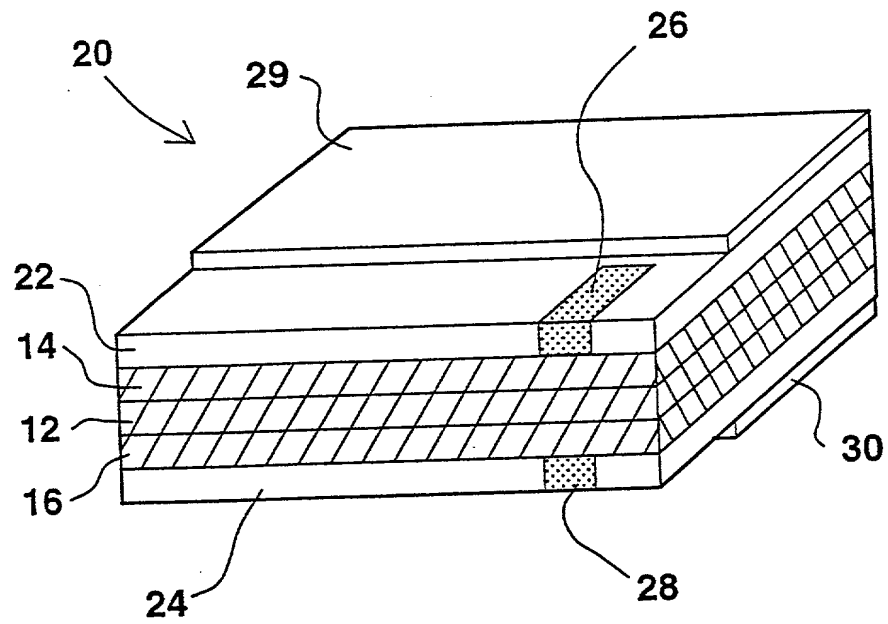
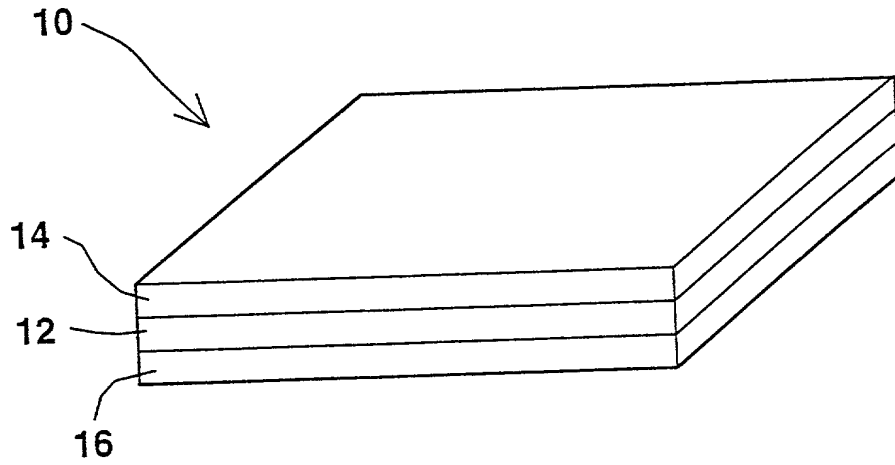


FIG. 2

FIG. 3a

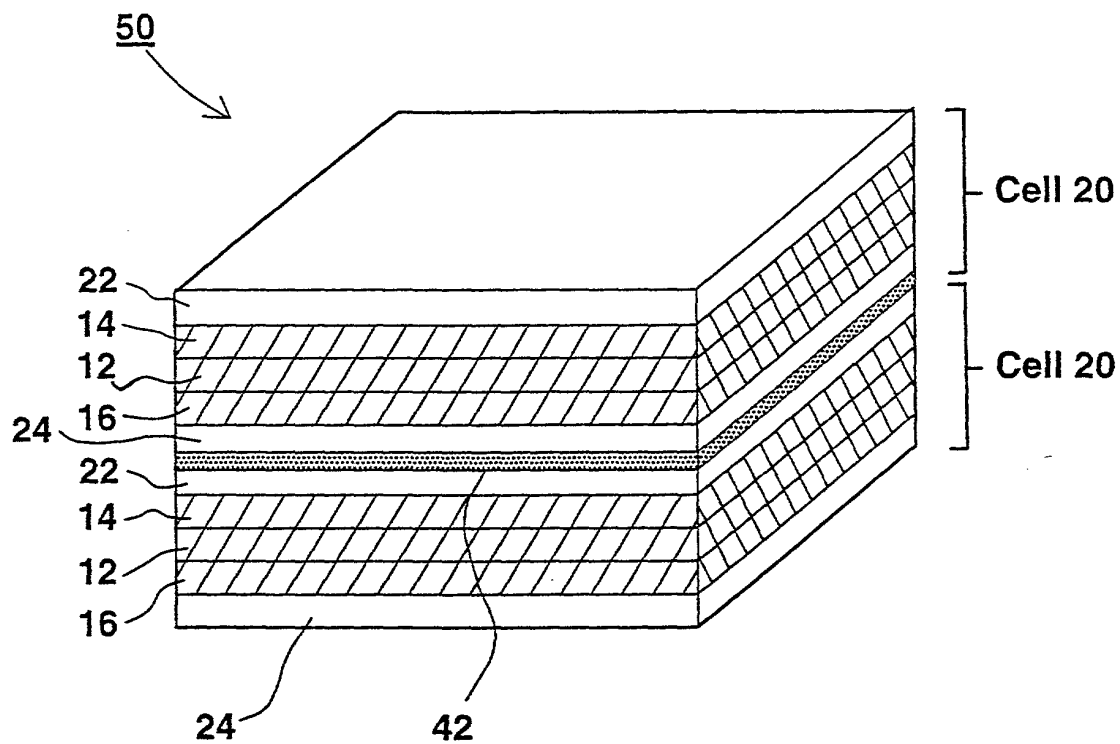
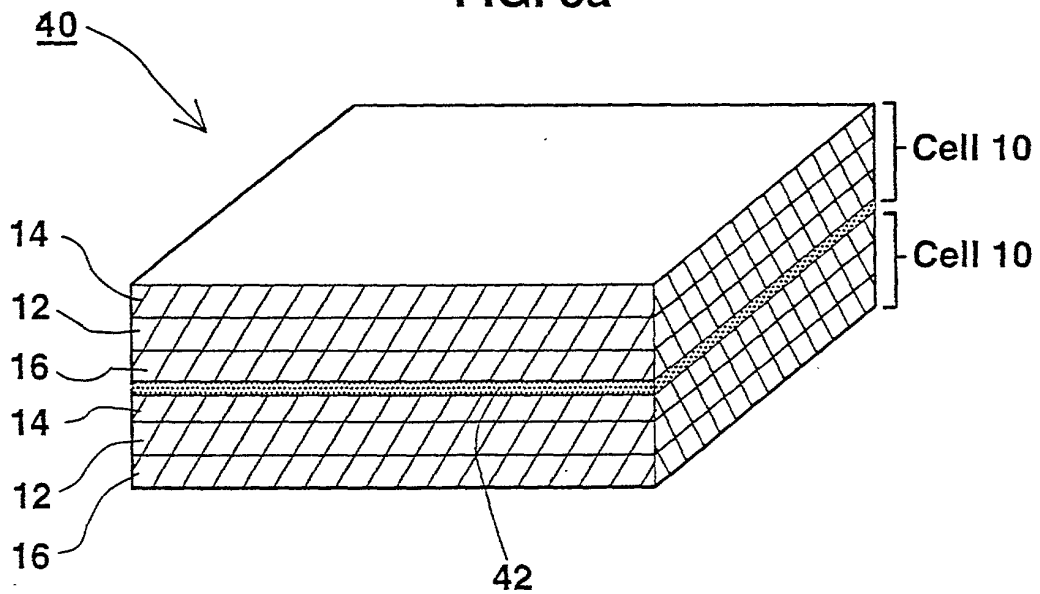
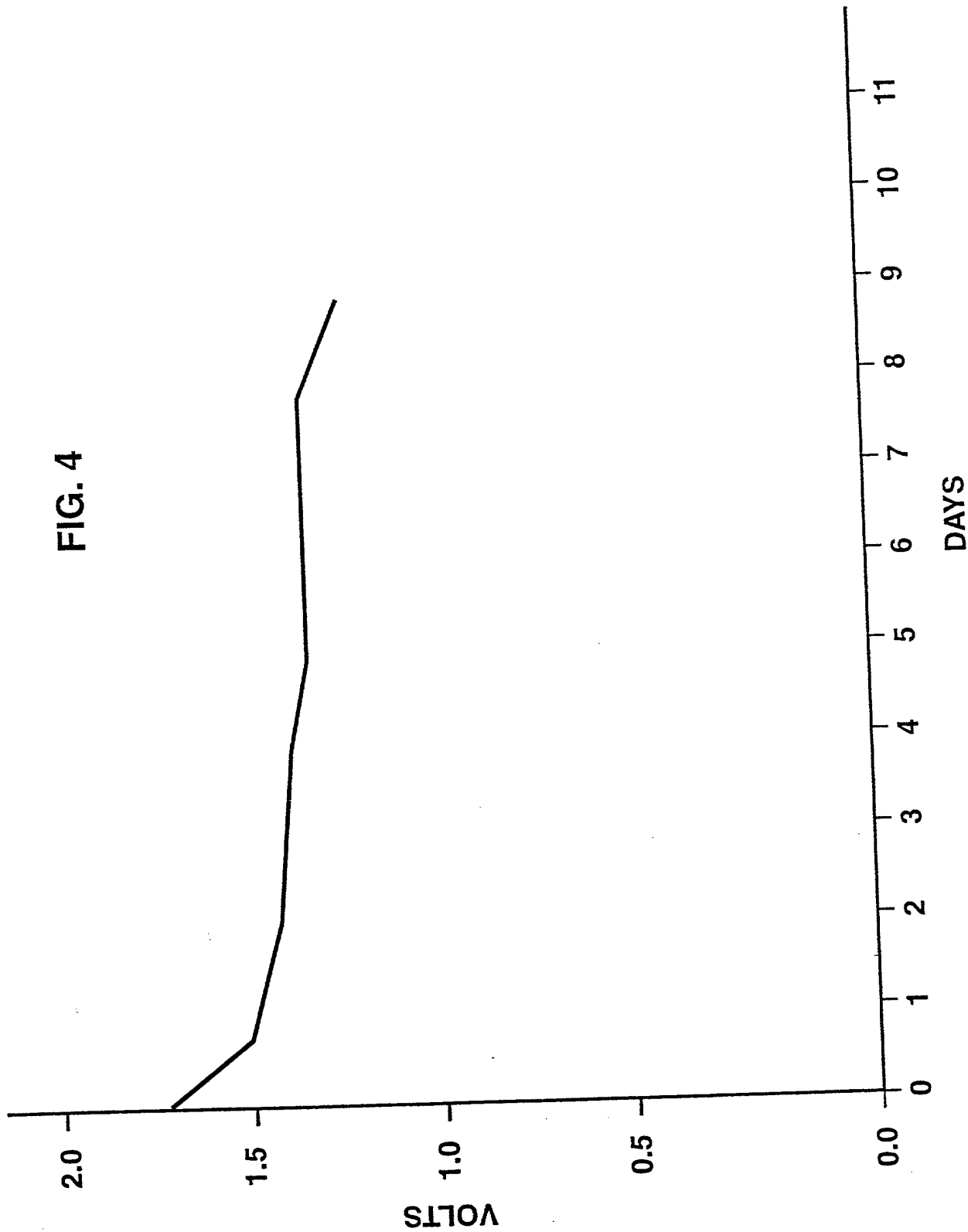


FIG. 3b

FIG. 4



Combined Declaration For Patent Application and Power of Attorney

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name;

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled

FLEXIBLE THIN-LAYERED OPEN ELECTROCHEMICAL CELL, the specification of which (check one) ☒ is attached hereto.

_____ was filed on _____ as Application Serial No. _____ and was amended on _____

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose information which is material to the examination of this application in accordance with Title 37, Code of Federal Regulations, § 1.56(a).

I hereby claim foreign priority benefits under Title 35, United States Code, § 119 of any foreign application(s) for patent or inventor's certificate listed below and have also identified below any foreign application for patent or inventor's certificate having filing date before that of the application on which priority is claimed:

Prior Foreign Application(s)			Priority Claimed	
NONE			Yes	No
(number)	(Country)	(Day, Month, Year Filed)		
(number)	(Country)	(Day, Month, Year Filed)	Yes	No
(number)	(Country)	(Day, Month, Year Filed)	Yes	No

I hereby claim the benefit under Title 35, United States Code, § 120 of any United States Application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code, § 112, I acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Regulations, § 1.56(a) which occurred between the filing date of the prior application and the national or PCT international filing date of this application:

08/575,190	20 DEC 1995	PENDING
(Application Serial No.)	(Filing Date)	Status
		(patented, pending, abandoned)
(Application Serial No.)	(Filing Date)	Status
		(patented, pending, abandoned)

I hereby appoint the following attorneys, with full power of substitution, association, and revocation, to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith.

Mark M. Friedman Registration No. 33,883

Address all Correspondence to:

DR. MARK FRIEDMAN & CO.
c/o ROBERT SHEINBEIN
2940 BIRCHTREE LANE
SILVER SPRING, MARYLAND 20906

Direct all telephone calls & faxes to:
ROBERT SHEINBEIN
Phone (301) 460-3558
Fax (301) 871-1631

I hereby further declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statement may jeopardize the validity of the application of any patent issued thereon.

*FULL NAME OF SOLE OR FIRST INVENTOR ZVI NITZAN	INVENTOR'S SIGNATURE <i>X. Z. Nitzan</i>	DATE 18 MAR 97
RESIDENCE 37 BRANDA, PETAH TIKVA, ISRAEL	CITIZENSHIP ISRAELI	
POST OFFICE ADDRESS 37 BRANDA, PETAH TIKVA, ISRAEL		
*FULL NAME OF SECOND INVENTOR	INVENTOR'S SIGNATURE	DATE
RESIDENCE	CITIZENSHIP	
POST OFFICE ADDRESS		
*FULL NAME OF THIRD INVENTOR	INVENTOR'S SIGNATURE	DATE
RESIDENCE	CITIZENSHIP	
POST OFFICE ADDRESS		

08831379 "040197"

INDEPENDENT INVENTOR - NEW APPLICATION

Attorney Docket No.: 512/8IN THE UNITED STATES PATENT AND TRADEMARK OFFICEIn RE Application of: ZVI NITZAN

Filed Concurrently Herewith

For: FLEXIBLE THIN LAYERED OPEN ELECTROCHEMICAL CELLVERIFIED STATEMENT UNDER 37 CFR 1.27
CLAIMING STATUS AS A SMALL ENTITY

To The Commissioner of Patents and Trademarks:

As a below named Inventor, I hereby declare that:

I qualify as an independent inventor as defined in 37 CFR 1.9(c) for purposes of paying reduced fees under 35 USC § 41(a) and § 41(b) to the Patent and Trademark Office with regard to the above-entitled invention described in the specification filed herewith.

I have not assigned, granted, conveyed or licensed and am under no obligation under contract or law to assign, grant, convey or license, any rights in the invention to any party who could not qualify as a small entity under 37 CFR 1.9(f), namely any person who could not be classified as an independent inventor under 37 CFR 1.9(c) if that person had made the invention, or any concern which would not qualify as a small business concern under 37 CFR 1.9(d) or a nonprofit organization under 37 CFR 1.9(e).

Each party, if any, who could qualify as a small entity under 37 CFR 1.9(f) and to whom I have assigned, granted, conveyed or licensed or am under an obligation under contract or law to assign, grant, convey or license, any rights in the invention is listed below:

Full Name (Party 1): BARUCH LEVANONAddress : 43A ACHAD HA'AM, RA'ANANA, ISRAELStatus : ☒ Individual ☐ Small Business Concern ☐ Nonprofit Organization

Full Name (Party 2): _____

Address : _____

Status : ☐ Individual ☐ Small Business Concern ☐ Nonprofit Organization


I acknowledge the duty under 37 CFR 1.28(b) to file, in this application, notification of any change in status resulting in loss of entitlement to small entity status prior to paying, or at the time of paying, the issue fee due after the date on which status as a small entity is no longer appropriate.

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code, and that such willful false statements may jeopardize the validity of the application and any patent issuing thereon.

ZVI NITZAN
Name of Inventor 1

Name of Inventor 2

Name of Inventor 3


Signature of Inventor

Signature of Inventor

Signature of Inventor

Date: 28 MAR 93

INDIVIDUAL NON-INVENTOR - NEW APPLICATION

Attorney Docket No.: 512/8

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In RE Application of: ZVI NITZAN

Filed Concurrently Herewith

For: FLEXIBLE THIN LAYERED OPEN ELECTROCHEMICAL CELL

VERIFIED STATEMENT UNDER 37 CFR 1.27
CLAIMING STATUS AS A SMALL ENTITY

To The Commissioner of Patents and Trademarks:

I hereby declare that:

I am an individual to whom the above-named applicant has assigned, granted, conveyed or licensed or is under an obligation under contract or law to assign, grant, convey or license, rights in the above-entitled invention described in the specification filed herewith.

I would qualify as an independent inventor as defined in 37 CFR 1.9(c) for purposes of paying reduced fees under 35 USC § 41(a) and § 41(b) to the Patent and Trademark Office with regard to the above-entitled invention if I had made the invention.

I have not assigned, granted, conveyed or licensed and am under no obligation under contract or law to assign, grant, convey or license, any rights in the invention to any party who could not qualify as a small entity under 37 CFR 1.9(f), namely any person who could not be classified as an independent inventor under 37 CFR 1.9(c) if that person had made the invention, or any concern which would not qualify as a small business concern under 37 CFR 1.9(d) or a nonprofit organization under 37 CFR 1.9(e).

Each party, if any, who could qualify as a small entity under 37 CFR 1.9(f) and to whom I have assigned, granted, conveyed or licensed or am under an obligation under contract or law to assign, grant, convey or license, any rights in the invention is listed below:

Full Name (Party 1): NONE

Address : _____

Status : ☐ Individual ☐ Small Business Concern ☐ Nonprofit Organization

Full Name (Party 2): _____

Address : _____

Status : ☐ Individual ☐ Small Business Concern ☐ Nonprofit Organization

I acknowledge the duty under 37 CFR 1.28(b) to file, in this application, notification of any change in status resulting in loss of entitlement to small entity status prior to paying, or at the time of paying, the issue fee due after the date on which status as a small entity is no longer appropriate.

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code, and that such willful false statements may jeopardize the validity of the application and any patent issuing thereon.

Name of Person Signing BARUCH LEVANON

Address of Person Signing 43A ACHAD HA'AM, RA'ANANA, ISRAEL

Signature [Signature]

Date: 28 MAR 93

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